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Stainless steel stock and machining services under one roof



ROBA

Trusted partner
in metal

Plate Center

Roba Metals Plate Center: your supplier of cut stainless steel products

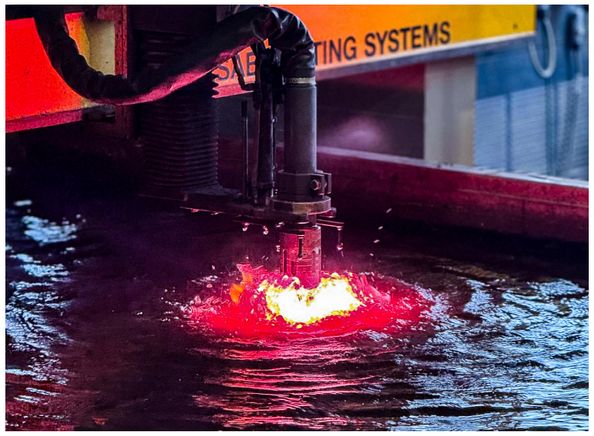
International wholesaler and plate centre



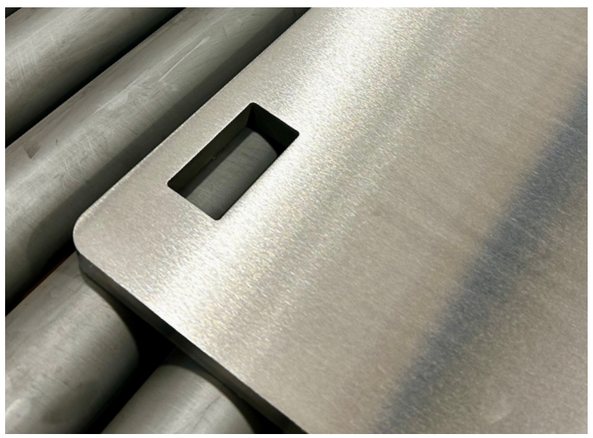
Manufacturing services



Waterjet cutting



Plasma cutting



Deburring and grinding



Stainless steel machining

Quality, precision, reliability. That is our promise.

Roba Metals Plate Centre is your partner for stainless steel. With an extensive stock and years of experience, we offer uncompromising quality. As part of the Roba Group, we are renowned for our service and reliability.

Stock of sheets in virtually all grades of stainless steel

1.4301	304
1.4307	304L
1.4404	316L
1.4462	Duplex
1.4162	Lean Duplex
1.4410	Super Duplex

1.4541	321
1.4571	316TI
1.4845	310S
1.4539	904L
1.4835	253MA
1.4547	254SMO

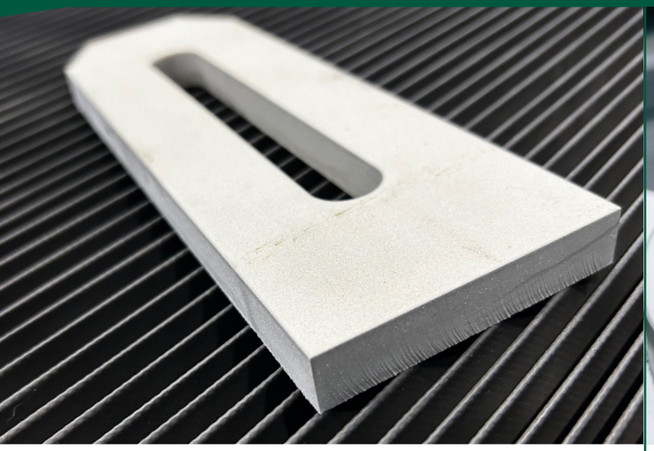
Other grades available upon request

Quality controls and inspections

Our rigorous quality controls ensure that every product and service meets the highest industry standards. We work in partnership with all recognised certification bodies. Destructive, non-destructive and additional tests are available on request.

Certifications

Certificate 3.1 & 3.2
ISO 9001 & 14001
EN1090 EXCL Class 4
PED97/23/EC
Accreditation by LRQA and TÜV



Waterjet cutting

- Cold cutting process
- 4 machines
- 2.5D cutting available



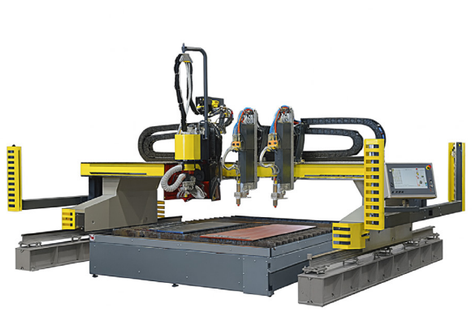
Specifications

Maximum thickness	150.00 mm
Maximum dimensions	5000 x 14000 mm



Plasma cutting

- Underwater cutting
- 2 machines



Specifications

Maximum thickness	150.00 mm
Maximum dimensions	3800 x 12000 mm



Deburring and grinding

- Mechanical deburring and grinding
- Manual deburring
- Finishing to a specific Ra value is possible



Specifications

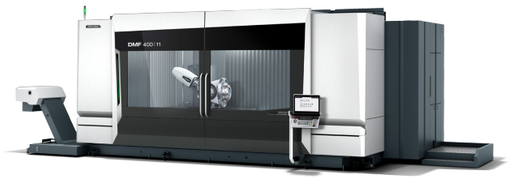
Thickness	1.00 - 125.00 mm
Width	20.00 - 1300 mm



RVS machining

Extensive range of machinery, including an advanced 5-axis machining centre with a large working range.

- X-axis: 4000 mm
- Y-axis: 1100 mm
- Z-axis: 1050 mm



Specifications

Turning	Drilling
Milling	Tapping



ROBA Plate Center

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